ICP10 PRINTING AND GRAPHIC ARTS TRAINING PACKAGE

VERSION 2

WA NOMINAL HOURS GUIDE

Western Australian Department of Training and Workforce Development

July 2012
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Introduction

This Implementation Guide has been generated to enable the stakeholders in the Printing and Graphic Arts Industry in Western Australia to participate in the managed implementation of the National ICP10 Printing and Graphic Arts Training Package Version 2.

This Guide is designed to aid Registered Training Organisations (RTOs) to convert from existing Training Package qualifications to new Training Package qualifications within the scope of their training delivery.

The Guide should be read in conjunction with the endorsed components of the Training Package.

The ICP10 Printing and Graphic Arts Training Package Version 2 was released by Training.Gov.Au (TGA) on the 8 July 2012.
Obtaining the Training Package

The ICP10 Printing and Graphic Arts Training Package can be purchased from:

Office: Level 11, 176 Wellington Parade
East Melbourne VIC 3002
T: (03) 9815 7000 | F: (03) 9815 7001
E: reception@ibsa.org.au
W: www.ibsa.org.au

Information on National Training Packages is also available through Training.Gov (TGA), which can be located on the Internet at: www.training.gov.au

All RTOs who have Training Package qualifications on their Scope of Delivery must have access to the relevant Training Package.
## Version Modification History

The version details of this endorsed Training Package are in the table below. The latest information is at the top of the table.

<table>
<thead>
<tr>
<th>Version</th>
<th>Release Date</th>
<th>Modification History</th>
</tr>
</thead>
</table>
| 2.0     | 8 July 2012  | **NSSC endorsement:**
|         |              | The following changes made to the Certificate III qualifications listed below:
|         |              | Core unit ‘BSBSUS301A Implement and monitor environmentally sustainable work practices’ replaced with ‘BSBSUS201A Participate in environmentally sustainable work practices’, and native and imported units updated
|         |              | Updated year in the qualification code to reflect above change
|         |              | • ICP30112 Certificate III in Printing and Graphic Arts (Graphic Design Production)
|         |              | • ICP30212 Certificate III in Printing and Graphic Arts (Graphic Pre-press)
|         |              | • ICP30312 Certificate III in Printing and Graphic Arts (Multimedia)
|         |              | • ICP30412 Certificate III in Printing and Graphic Arts (Digital Printing)
|         |              | • ICP30512 Certificate III in Printing and Graphic Arts (Printing)
|         |              | • ICP30612 Certificate III in Printing and Graphic Arts (Screen Printing)
|         |              | • ICP30712 Certificate III in Printing and Graphic Arts (Print Finishing)
|         |              | • ICP30812 Certificate III in Printing and Graphic Arts (Sacks and Bags)
|         |              | • ICP30912 Certificate III in Printing and Graphic Arts (Cartons and Corrugating)
|         |              | • ICP31012 Certificate III in Printing and Graphic Arts (Mail House)
|         |              | • ICP31112 Certificate III in Printing and Graphic Arts (Ink Manufacture).
|         |              | **ISC upgrade:**
|         |              | Imported elective units updated with the most current equivalent unit in:
|         |              | • ICP20310 Certificate II in Printing and Graphic Arts (Digital Printing)
|         |              | • ICP40110 Certificate IV in Printing and Graphic Arts (Graphic Pre-press)
|         |              | • ICP40210 Certificate IV in Printing and Graphic Arts (Multimedia)
|         |              | • ICP40310 Certificate IV in Printing and Graphic Arts (Printing)
|         |              | • ICP40410 Certificate IV in Printing and Graphic Arts (Print Finishing)
|         |              | • ICP40510 Certificate IV in Printing and Graphic Arts (Mail House)
|         |              | • ICP40610 Certificate IV in Printing and Graphic Arts (Management/Sales)
|         |              | • ICP40710 Certificate IV in Printing and Graphic Arts (Process Leadership)
|         |              | • ICP50110 Diploma of Printing and Graphic Arts (Digital Production)
|         |              | • ICP50210 Diploma of Printing and Graphic Arts (Multimedia)
|         |              | • ICP50310 Diploma of Printing and Graphic Arts (Printing)
|         |              | • ICP50410 Diploma of Printing and Graphic Arts (Management/Sales)
|         |              | • ICP50510 Diploma of Printing and Graphic Arts (Process Improvement).
|         |              | Minor editorial corrections to the following ICP10 units resulting in unit version identifiers in codes being upgraded:
|         |              | • ICPMM491D: prerequisite unit updated to current version
|         |              | • ICPMM492D: prerequisite unit updated to current version
|         |              | • ICPPP284B: editorial error corrected
|         |              | • ICPS337D: editorial errors corrected.
| 1.0     | 5 July 2010  | • Inclusion of additional digital printing units of competency
|         |              | • Addition of two digital printing qualifications
|         |              | • Qualifications updated to include a core environmental sustainability unit and additional choice of elective units. |
Transition Arrangements

Registered Training Organisations (RTOs) are required to deliver Training Package qualifications within 12 months of the release date of the Training Package on to Training.gov.au (TGA).

Students currently enrolled in an existing version of the Training Package qualification should be permitted to complete the program they enrolled in initially, unless the move to the related qualification from a Training Package can be made without disadvantage to a student.

Nominal Hours

The Commonwealth Department of Employment, Education and Workplace Relations’ definition of nominal hours states:

“The value assigned to a structured program of study that nominally represents the anticipated hours of supervised learning and/or training deemed necessary to conduct training/learning and assessment activities associated with the program of study”


Nominal hours are identified for each Training Package qualification. Total nominal hours may vary within a qualification depending on the units of competency

In Western Australia, nominal hours are used as a mechanism for funding allocation.
Qualifications and Nominal Hours

The following table provides a summary of the qualifications and nominal hours in the ICP10 Printing and Graphic Arts Training Package Version 2.

*Note: New qualifications are in red text*

<table>
<thead>
<tr>
<th>National ID</th>
<th>Qualification Title</th>
<th>Nominal Hours</th>
</tr>
</thead>
<tbody>
<tr>
<td>ICP20110</td>
<td>Certificate II in Printing and Graphic Arts (General)</td>
<td>560</td>
</tr>
<tr>
<td>ICP20210</td>
<td>Certificate II in Printing and Graphic Arts (Desktop Publishing)</td>
<td>575</td>
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<tr>
<td>ICP20310</td>
<td>Certificate II in Printing and Graphic Arts (Digital Printing)</td>
<td>560</td>
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<tr>
<td>ICP20410</td>
<td>Certificate II in Printing and Graphic Arts (Print Production Support)</td>
<td>500</td>
</tr>
<tr>
<td>ICP20510</td>
<td>Certificate II in Printing and Graphic Arts (Screen Printing)</td>
<td>550</td>
</tr>
<tr>
<td>ICP20610</td>
<td>Certificate II in Printing and Graphic Arts (Converting, Binding and Finishing)</td>
<td>510</td>
</tr>
<tr>
<td>ICP20710</td>
<td>Certificate II in Printing and Graphic Arts (Sacks and Bags)</td>
<td>460</td>
</tr>
<tr>
<td>ICP20810</td>
<td>Certificate II in Printing and Graphic Arts (Cartons)</td>
<td>490</td>
</tr>
<tr>
<td>ICP20910</td>
<td>Certificate II in Printing and Graphic Arts (Corrugating)</td>
<td>480</td>
</tr>
<tr>
<td>ICP21010</td>
<td>Certificate II in Printing and Graphic Arts (Mail House)</td>
<td>460</td>
</tr>
<tr>
<td>ICP21110</td>
<td>Certificate II in Printing and Graphic Arts (Ink Manufacture)</td>
<td>505</td>
</tr>
<tr>
<td>ICP30112</td>
<td>Certificate III in Printing and Graphic Arts (Graphic Design Production)</td>
<td>835</td>
</tr>
<tr>
<td>ICP30212</td>
<td>Certificate III in Printing and Graphic Arts (Graphic Pre-press)</td>
<td>895</td>
</tr>
<tr>
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<td>Certificate III in Printing and Graphic Arts (Multimedia)</td>
<td>710</td>
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<td>Certificate III in Printing and Graphic Arts (Digital Printing)</td>
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<td>Certificate III in Printing and Graphic Arts (Printing)</td>
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<td>Certificate III in Printing and Graphic Arts (Screen Printing)</td>
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<td>Certificate III in Printing and Graphic Arts (Print Finishing)</td>
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<tr>
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<td>Certificate III in Printing and Graphic Arts (Sacks and Bags)</td>
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<td>ICP30912</td>
<td>Certificate III in Printing and Graphic Arts (Cartons and Corrugating)</td>
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<td>ICP31012</td>
<td>Certificate III in Printing and Graphic Arts (Mail House)</td>
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<td>ICP31112</td>
<td>Certificate III in Printing and Graphic Arts (Ink Manufacture)</td>
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<td>ICP40110</td>
<td>Certificate IV in Printing and Graphic Arts (Graphic Pre-press)</td>
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<td>ICP40210</td>
<td>Certificate IV in Printing and Graphic Arts (Multimedia)</td>
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<td>ICP40310</td>
<td>Certificate IV in Printing and Graphic Arts (Printing)</td>
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<td>ICP40410</td>
<td>Certificate IV in Printing and Graphic Arts (Print Finishing)</td>
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<td>ICP40510</td>
<td>Certificate IV in Printing and Graphic Arts (Mail House)</td>
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<td>ICP40610</td>
<td>Certificate IV in Printing and Graphic Arts (Management/Sales)</td>
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<tr>
<td>ICP40710</td>
<td>Certificate IV in Printing and Graphic Arts (Process Leadership)</td>
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<td>ICP50110</td>
<td>Diploma of Printing and Graphic Arts (Digital Production)</td>
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<td>Diploma of Printing and Graphic Arts (Multimedia)</td>
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<td>Diploma of Printing and Graphic Arts (Printing)</td>
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<td>ICP50410</td>
<td>Diploma of Printing and Graphic Arts (Management/Sales)</td>
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<tr>
<td>ICP50510</td>
<td>Diploma of Printing and Graphic Arts (Process Improvement)</td>
<td>1010</td>
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</tbody>
</table>
### Units of Competency and Nominal Hours

The following table provides a summary of the units of competency and nominal hours in the ICP10 Printing and Graphic Arts Training Package Version 2.

*Note: New units are in red text*

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<th>National ID</th>
<th>Unit Title</th>
<th>Nominal Hours</th>
</tr>
</thead>
<tbody>
<tr>
<td>ICPCF105C</td>
<td>Operate in-line mail machine</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF202C</td>
<td>Handline mail</td>
<td>15</td>
</tr>
<tr>
<td>ICPCF203C</td>
<td>Collate and insert mail manually</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF204C</td>
<td>Operate addressing machine</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF208C</td>
<td>Set up and operate a cheque mailer machine</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF209C</td>
<td>Set up and operate in-line mail machine</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF2101C</td>
<td>Set up and run machine for sewing</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF2104C</td>
<td>Set up single-faced web</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF2106C</td>
<td>Set up double-faced web</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF2108C</td>
<td>Produce basic folded and glued cartons</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF220C</td>
<td>Produce basic converted or finished product</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF221C</td>
<td>Set up and produce basic guillotined product</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF222C</td>
<td>Set up and operate in-line cutter</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF223C</td>
<td>Set up machine for cutting (trimming)</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF224C</td>
<td>Produce cut (trimmed) product</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF225C</td>
<td>Set up machine for basic flat-bed die cutting or embossing</td>
<td>20</td>
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<tr>
<td>ICPCF226C</td>
<td>Produce basic flat-bed die cut or embossed product</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF227C</td>
<td>Set up machine for basic rotary die cutting or embossing</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF228C</td>
<td>Produce basic rotary die cut or embossed product</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF231C</td>
<td>Set up machine for basic flat-bed cutting</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF232C</td>
<td>Produce basic flat-bed cut product</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF235C</td>
<td>Set up machine for basic rotary cutting</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF236C</td>
<td>Produce basic rotary cut product</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF241C</td>
<td>Set up machine for basic single or continuous folding</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF242C</td>
<td>Produce basic single or continuous folded product</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF243C</td>
<td>Set up machine for basic collating or inserting (sheet/section)</td>
<td>40</td>
</tr>
<tr>
<td>ICPCF244C</td>
<td>Produce basic collated or inserted (sheet/section) product</td>
<td>40</td>
</tr>
<tr>
<td>ICPCF245C</td>
<td>Set up and produce hand-collated or -inserted product</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF261C</td>
<td>Set up machine for basic adhesive, mechanical or thermal fastening</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF262C</td>
<td>Produce basic adhesive, mechanical or thermal fastened product</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF263C</td>
<td>Set up and produce hand-fastened product</td>
<td>40</td>
</tr>
<tr>
<td>ICPCF281C</td>
<td>Set up machine for basic laminating</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF282C</td>
<td>Produce basic laminated product</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF294C</td>
<td>Set up profile cutting for envelope manufacture</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF297C</td>
<td>Clean sack and bag machines</td>
<td>10</td>
</tr>
<tr>
<td>ICPCF298C</td>
<td>Run and monitor sack and bag machines</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF3100C</td>
<td>Run and monitor in-line tube making machine for sack or bag manufacture</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF3101C</td>
<td>Run and monitor in-line bottom making machine for sack or bag manufacture</td>
<td>40</td>
</tr>
<tr>
<td>ICPCF3102C</td>
<td>Set up and monitor in-line scoring, folding and gluing machine for sack or bag manufacture</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF3103C</td>
<td>Run and monitor envelope manufacturing machines</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF3105C</td>
<td>Produce single-faced web</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF3106C</td>
<td>Set up machine for basic carton folding and gluing</td>
<td>40</td>
</tr>
<tr>
<td>ICPCF3107C</td>
<td>Produce double-faced web</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF3109C</td>
<td>Produce complex folded and glued cartons</td>
<td>60</td>
</tr>
<tr>
<td>ICPCF311C</td>
<td>Prepare for cutting forme and stripper making</td>
<td>50</td>
</tr>
<tr>
<td>ICPCF312C</td>
<td>Set cutting forme and strippers</td>
<td>50</td>
</tr>
<tr>
<td>ICPCF320C</td>
<td>Produce complex converted or finished product</td>
<td>40</td>
</tr>
<tr>
<td>ICPCF321C</td>
<td>Set up and produce complex guillotined product</td>
<td>50</td>
</tr>
<tr>
<td>ICPCF326C</td>
<td>Undertake pre make-ready for die cutting</td>
<td>50</td>
</tr>
<tr>
<td>National ID</td>
<td>Unit Title</td>
<td>Nominal Hours</td>
</tr>
<tr>
<td>------------</td>
<td>-----------------------------------------------------------------------------</td>
<td>---------------</td>
</tr>
<tr>
<td>ICPCF327C</td>
<td>Set up machine for complex rotary die cutting or embossing</td>
<td>50</td>
</tr>
<tr>
<td>ICPCF328C</td>
<td>Produce complex rotary die cut or embossed product</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF341C</td>
<td>Set up machine for complex sequenced or multiple folding</td>
<td>50</td>
</tr>
<tr>
<td>ICPCF342C</td>
<td>Produce complex sequenced or multiple folded product</td>
<td>50</td>
</tr>
<tr>
<td>ICPCF343C</td>
<td>Set up machine for complex collating or inserting (sheet/section/reel)</td>
<td>60</td>
</tr>
<tr>
<td>ICPCF344C</td>
<td>Produce complex collated or inserted (sheet/section/reel) product</td>
<td>60</td>
</tr>
<tr>
<td>ICPCF361C</td>
<td>Set up machine for complex adhesive, mechanical or sewn fastening</td>
<td>50</td>
</tr>
<tr>
<td>ICPCF362C</td>
<td>Produce complex adhesive, mechanical or sewn fastened product</td>
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<tr>
<td>ICPCF369C</td>
<td>Set up and produce hand-made box</td>
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</tr>
<tr>
<td>ICPCF371C</td>
<td>Decorate paper</td>
<td>20</td>
</tr>
<tr>
<td>ICPCF381C</td>
<td>Set up machine for complex laminating</td>
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</tr>
<tr>
<td>ICPCF382C</td>
<td>Produce complex laminated product</td>
<td>50</td>
</tr>
<tr>
<td>ICPCF391C</td>
<td>Use electronic monitoring systems (converting and finishing)</td>
<td>50</td>
</tr>
<tr>
<td>ICPCF392C</td>
<td>Produce product on window gluer</td>
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</tr>
<tr>
<td>ICPCF393C</td>
<td>Set up machine for envelope manufacture</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF395C</td>
<td>Set up and operate folder gluer machine</td>
<td>50</td>
</tr>
<tr>
<td>ICPCF396C</td>
<td>Set up in-line scoring, folding and gluing machine for envelope manufacture</td>
<td>50</td>
</tr>
<tr>
<td>ICPCF398C</td>
<td>Set up in-line bottom making machine for sack or bag manufacture</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF399C</td>
<td>Set up in-line tube making machine for sack or bag manufacture</td>
<td>30</td>
</tr>
<tr>
<td>ICPCF406C</td>
<td>Set up and load in-line smart card machine</td>
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<tr>
<td>ICPCF407C</td>
<td>Operate a smart card machine and pack product</td>
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<tr>
<td>ICPCF410C</td>
<td>Set up machine for complex carton folding and gluing</td>
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</tr>
<tr>
<td>ICPCF425C</td>
<td>Set up machine for complex flat-bed die cutting or embossing</td>
<td>25</td>
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<tr>
<td>ICPCF426C</td>
<td>Produce complex flat-bed die cut or embossed product</td>
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<tr>
<td>ICPCF465C</td>
<td>Set up and produce hand-bound book</td>
<td>70</td>
</tr>
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<td>ICPCF467C</td>
<td>Restore books</td>
<td>70</td>
</tr>
<tr>
<td>ICPIM211C</td>
<td>Select and prepare materials for production</td>
<td>20</td>
</tr>
<tr>
<td>ICPIM221C</td>
<td>Blend chemicals</td>
<td>20</td>
</tr>
<tr>
<td>ICPIM251C</td>
<td>Filter and pack product</td>
<td>15</td>
</tr>
<tr>
<td>ICPIM331C</td>
<td>Manufacture inks and coatings</td>
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<td>ICPIM335C</td>
<td>Manufacture varnish and resin</td>
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<tr>
<td>ICPKN311C</td>
<td>Apply knowledge of the graphic pre-press sector</td>
<td>80</td>
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<td>ICPKN312C</td>
<td>Apply knowledge of printing machining</td>
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<tr>
<td>ICPKN313C</td>
<td>Apply knowledge and requirements of the converting, binding and finishing</td>
<td>60</td>
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<tr>
<td>ICPKN314C</td>
<td>Apply knowledge and requirements of the screen printing sector</td>
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<td>ICPKN315C</td>
<td>Apply knowledge and requirements of the multimedia sector</td>
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<td>ICPKN316C</td>
<td>Apply knowledge and requirements of paper and printing processes</td>
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<td>Apply knowledge and requirements of the ink manufacturing sector</td>
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<td>ICPKN318C</td>
<td>Apply knowledge and requirements of mail house operations</td>
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<td>ICPKN319C</td>
<td>Apply knowledge and processes of converting paper-based products</td>
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<td>ICPKN320C</td>
<td>Apply knowledge and requirements of information technology systems in the printing industry</td>
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<td>Apply knowledge and requirements of digital production</td>
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<tr>
<td>ICPMM263C</td>
<td>Access and use the Internet</td>
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<td>Create and test a CD-ROM/DVD</td>
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<td>ICPMM321C</td>
<td>Capture a digital image</td>
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<td>ICPMM322C</td>
<td>Edit a digital image</td>
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<td>ICPMM344C</td>
<td>Manipulate and incorporate audio into multimedia presentations</td>
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<td>ICPMM346C</td>
<td>Incorporate video into multimedia presentations</td>
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<td>ICPMM491D</td>
<td>Create an extensible document</td>
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<td>Manage multimedia production</td>
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<td>Manage multimedia projects</td>
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<td>Develop a basic design concept</td>
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<td>ICPPP221C</td>
<td>Select and apply type</td>
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<tr>
<td>ICPPP223C</td>
<td>Photograph a line image</td>
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<tr>
<td>ICPPP224C</td>
<td>Produce pages using a page layout application</td>
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<td>ICPPP225C</td>
<td>Produce graphics using a graphics application</td>
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<tr>
<td>ICPPP231C</td>
<td>Manually combine spot colour and basic four-colour images</td>
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<tr>
<td>ICPPP232C</td>
<td>Electronically combine and assemble data</td>
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<tr>
<td>ICPPP252C</td>
<td>Output images</td>
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</tr>
<tr>
<td>ICPPP260C</td>
<td>Proof images</td>
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</tr>
<tr>
<td>ICPPP266C</td>
<td>Produce relief plates</td>
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<td>ICPPP267C</td>
<td>Produce offset lithographic plates</td>
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<tr>
<td>ICPPP268C</td>
<td>Make photopolymer plates (flexographic)</td>
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</tr>
<tr>
<td>ICPPP269C</td>
<td>Produce photopolymer plates for pad printing</td>
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<tr>
<td>ICPPP272C</td>
<td>Produce gravure cylinders manually</td>
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<tr>
<td>ICPPP281C</td>
<td>Design basic carton</td>
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</tr>
<tr>
<td>ICPPP283C</td>
<td>Prepare artwork for screen printing</td>
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<tr>
<td>ICPPP284B</td>
<td>Produce PDF files for online or screen display</td>
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<td>ICPPP285A</td>
<td>Scan a mono image</td>
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<td>ICPPP286A</td>
<td>Scan images for reproduction</td>
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<td>ICPPP311C</td>
<td>Develop a detailed design concept</td>
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<td>ICPPP321C</td>
<td>Produce a typographic image</td>
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<td>Digitise images for reproduction</td>
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<td>ICPPP323C</td>
<td>Photograph and produce halftone images</td>
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<td>Create pages using a page layout application</td>
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<td>ICPPP325C</td>
<td>Create graphics using a graphics application</td>
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<td>Manually combine complex four-colour images</td>
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<td>ICPPP333C</td>
<td>Electronically combine complex images</td>
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<td>ICPPP334C</td>
<td>Prepare an imposition format for printing processes</td>
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<td>ICPPP352C</td>
<td>Output complex images</td>
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<td>ICPPP360C</td>
<td>Undertake special colour proofing</td>
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<td>ICPPP370C</td>
<td>Produce multiple image plates</td>
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<td>Produce gravure cylinders electronically</td>
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<td>ICPPP382C</td>
<td>Produce computer image for screen printing</td>
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<td>ICPPP385C</td>
<td>Operate a database for digital printing</td>
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<td>Undertake digital proofing</td>
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<td>ICPPP396A</td>
<td>Generate high-end PDF files</td>
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<td>ICPPP397A</td>
<td>Transfer digital files</td>
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<td>ICPPP411C</td>
<td>Undertake a complex design brief</td>
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<tr>
<td>ICPPP421C</td>
<td>Compose and evaluate typography</td>
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<td>ICPPP422C</td>
<td>Digitise complex images for reproduction</td>
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<tr>
<td>ICPPP423C</td>
<td>Apply colour to design brief</td>
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<tr>
<td>ICPPP430C</td>
<td>Manage colour</td>
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<td>ICPPP435C</td>
<td>Generate complex imposition</td>
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<tr>
<td>ICPPP452C</td>
<td>Output complex images direct to plate or press</td>
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<td>ICPPP481C</td>
<td>Design complex carton</td>
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<td>ICPPP484C</td>
<td>Set up and operate automated workflow</td>
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<td>ICPPP485C</td>
<td>Develop a digital data template</td>
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<td>ICPPP494C</td>
<td>Develop document content and structure</td>
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<td>ICPPR211C</td>
<td>Mount and proof flexographic plates for basic printing</td>
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<td>ICPPR214C</td>
<td>Produce basic flexographic printed product</td>
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<td>ICPPR222C</td>
<td>Produce basic gravure printed product</td>
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<td>Produce basic lithographic printed product</td>
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<td>Produce basic pad printed product</td>
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<td>ICPPR261C</td>
<td>Set up for foil stamping</td>
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<td>Produce foil stamped product</td>
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<td>ICPPR271C</td>
<td>Set up for basic coating</td>
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<td>ICPPR272C</td>
<td>Produce basic coated product</td>
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<td>ICPPR282C</td>
<td>Produce and manage basic digital print</td>
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<tr>
<td>ICPPR283A</td>
<td>Use digital media consumables</td>
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<td>Unit Title</td>
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<td>ICPPR284A</td>
<td>Introduction to colour management</td>
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<td>Use digital workflow</td>
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<td>Finish a digital product</td>
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<td>ICPPR287A</td>
<td>Use digital processes</td>
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<td>Produce basic relief printed product</td>
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<td>Set up for basic flexographic printing</td>
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<td>Produce complex flexographic printed product</td>
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<td>Set up for basic gravure printing</td>
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<td>Produce complex gravure printed product</td>
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<td>Set up for basic lithographic printing</td>
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<td>Produce complex lithographic printed product</td>
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<td>ICPPR341C</td>
<td>Set up for basic pad printing</td>
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<td>Produce complex pad printed product</td>
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<td>ICPPR382C</td>
<td>Produce and manage complex digital print</td>
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<td>ICPPR383C</td>
<td>Prepare for personalised digital printing</td>
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<td>ICPPR384A</td>
<td>Set up and produce basic digital print</td>
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<td>ICPPR385A</td>
<td>Apply software applications to digital production</td>
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<td>Troubleshoot digital media</td>
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<td>Use colour management for production</td>
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<td>ICPPR388A</td>
<td>Preflight and import complex images for digital device</td>
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<td>Manage digital files</td>
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<td>Generate a proof for digital production</td>
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<td>ICPPR392A</td>
<td>Set up and produce specialised digital print</td>
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<td>ICPPR393A</td>
<td>Set up for basic relief printing</td>
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<td>Produce complex relief printed product</td>
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<td>ICPPR411C</td>
<td>Mount and demount flexographic plates for complex printing</td>
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<td>Produce specialised flexographic printed product</td>
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<td>Set up for complex gravure printing</td>
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<td>Produce specialised gravure printed product</td>
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<td>ICPPR431C</td>
<td>Set up for complex lithographic printing</td>
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<td>Produce complex coated product</td>
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<td>Prepare for variable data printing</td>
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<td>Use on-press monitoring of print quality</td>
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<td>ICPPR492C</td>
<td>Use on-press print control devices</td>
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<td>Set up and monitor in-line printing operations</td>
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<td>Apply advanced software applications to digital production</td>
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<td>Set up and use complex colour management for production</td>
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<td>Set up and produce complex digital print</td>
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<td>ICPPR552A</td>
<td>Manage digital production work flow</td>
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<td>ICPSP211C</td>
<td>Reclalm screen automatically</td>
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<td>ICPSP215C</td>
<td>Prepare screen</td>
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<td>ICPSP221C</td>
<td>Prepare substrate</td>
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<td>Prepare and cut screen print substrate</td>
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<td>ICPSP233C</td>
<td>Manually prepare direct emulsion stencil</td>
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<td>ICPSP235C</td>
<td>Prepare stencil using photographic indirect method</td>
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<td>Unit Title</td>
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<td>ICPSP270C</td>
<td>Manually prepare and produce screen prints</td>
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<td>Manually produce basic screen prints</td>
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<td>ICPSP273C</td>
<td>Semi-automatically produce basic screen prints</td>
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<td>ICPSP275C</td>
<td>Automatically produce basic screen prints</td>
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<td>ICPSP281C</td>
<td>Finish screen print products</td>
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<td>ICPSP282A</td>
<td>Prepare film for basic screen printing</td>
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<td>Reclaim screen manually</td>
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<td>Automatically prepare direct emulsion stencil</td>
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<td>Prepare stencil using photographic capillary method</td>
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<td>Prepare stencil using direct projection method</td>
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<td>ICPSP341C</td>
<td>Prepare stencil using direct electronic imaging method</td>
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<td>ICPSP351C</td>
<td>Prepare machine and drying/curing unit</td>
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<td>Manually produce complex screen prints</td>
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<td>ICPSP373C</td>
<td>Semi-automatically produce complex screen prints</td>
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<td>ICPSP374C</td>
<td>Operate a semi-automatic screen printing machine</td>
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<td>Automatically produce complex screen prints</td>
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<td>Operate an automatic screen printing machine</td>
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<td>Produce computer image for screen printing</td>
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<td>ICPSP383A</td>
<td>Prepare film for complex screen printing</td>
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<tr>
<td>ICPSU120C</td>
<td>Pack product</td>
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<tr>
<td>ICPSU201C</td>
<td>Prepare, load and unload reels and cores on and off machine</td>
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<tr>
<td>ICPSU202C</td>
<td>Prepare, load and unload product on and off machine</td>
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<tr>
<td>ICPSU203C</td>
<td>Prepare and maintain the work area</td>
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<tr>
<td>ICPSU207C</td>
<td>Prepare machine for operation (basic)</td>
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<td>ICPSU208C</td>
<td>Operate and monitor machines (basic)</td>
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<td>ICPSU211C</td>
<td>Prepare ink and additives</td>
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<td>ICPSU212C</td>
<td>Prepare coatings and adhesives</td>
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<td>ICPSU216C</td>
<td>Inspect quality against required standards</td>
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<td>ICPSU221C</td>
<td>Pack and dispatch product</td>
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<td>ICPSU222C</td>
<td>Pack and dispatch solid waste</td>
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<td>ICPSU224C</td>
<td>Perform basic machine maintenance</td>
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<td>Perform small machine maintenance</td>
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<td>ICPSU235C</td>
<td>Lift loads mechanically</td>
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<td>ICPSU236C</td>
<td>Shift loads mechanically</td>
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<tr>
<td>ICPSU241C</td>
<td>Undertake warehouse or stores materials processing</td>
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<td>ICPSU243C</td>
<td>Reconcile process outputs</td>
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<td>Maintain a safe work environment</td>
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<tr>
<td>ICPSU261C</td>
<td>Follow OHS practices and identify environmental hazards</td>
<td>60</td>
</tr>
<tr>
<td>ICPSU262C</td>
<td>Communicate in the workplace</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU263C</td>
<td>Perform basic industry calculations</td>
<td>30</td>
</tr>
<tr>
<td>ICPSU271C</td>
<td>Provide basic instruction for a task</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU280C</td>
<td>Enter data into electronic system</td>
<td>30</td>
</tr>
<tr>
<td>ICPSU281C</td>
<td>Use computer systems</td>
<td>30</td>
</tr>
<tr>
<td>ICPSU311C</td>
<td>Prepare ink and additives (advanced)</td>
<td>30</td>
</tr>
<tr>
<td>ICPSU321C</td>
<td>Pack and dispatch (advanced)</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU323C</td>
<td>Dispose of waste</td>
<td>30</td>
</tr>
<tr>
<td>ICPSU342C</td>
<td>Undertake inventory procedures</td>
<td>30</td>
</tr>
<tr>
<td>ICPSU345C</td>
<td>Purchase materials and schedule deliveries</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU351C</td>
<td>Undertake basic production scheduling</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU352C</td>
<td>Plan operational processes</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU357C</td>
<td>Apply quick changeover procedures</td>
<td>20</td>
</tr>
<tr>
<td>ICPSU362C</td>
<td>Communicate as part of a work team</td>
<td>30</td>
</tr>
<tr>
<td>ICPSU381C</td>
<td>Operate and maintain computer resources</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU389C</td>
<td>Undertake basic root cause analysis</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU417C</td>
<td>Perform laboratory quality tests of materials and finished product</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU455C</td>
<td>Supervise and schedule work of others</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU456C</td>
<td>Control production</td>
<td>50</td>
</tr>
<tr>
<td>National ID</td>
<td>Unit Title</td>
<td>Nominal Hours</td>
</tr>
<tr>
<td>------------</td>
<td>-----------------------------------------------------</td>
<td>---------------</td>
</tr>
<tr>
<td>ICPSU458C</td>
<td>Monitor production workflow</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU464C</td>
<td>Provide customer service and education</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU482C</td>
<td>Troubleshoot and optimise materials and machinery</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU485C</td>
<td>Implement a Just-in-Time (JIT) system</td>
<td>80</td>
</tr>
<tr>
<td>ICPSU486C</td>
<td>Mistake proof a production process</td>
<td>60</td>
</tr>
<tr>
<td>ICPSU487C</td>
<td>Analyse manual handling processes</td>
<td>60</td>
</tr>
<tr>
<td>ICPSU488C</td>
<td>Ensure process improvements are sustained</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU516C</td>
<td>Set and apply quality standards</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU553C</td>
<td>Prepare production costing estimates</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU554C</td>
<td>Manage teams</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU561C</td>
<td>Implement and monitor OHS</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU583C</td>
<td>Troubleshoot and optimise the production process</td>
<td>50</td>
</tr>
<tr>
<td>ICPSU684C</td>
<td>Determine and improve process capability</td>
<td>80</td>
</tr>
</tbody>
</table>
Qualification Mapping

The following table provides an overview of the qualifications from the version 2 which replace qualifications from the existing version of the ICP10 Printing and Graphic Arts Training Package.

<table>
<thead>
<tr>
<th>National ID</th>
<th>Qualification Title</th>
<th>Hours</th>
<th>National ID</th>
<th>Qualification Title</th>
<th>Hours</th>
<th>E/NE</th>
</tr>
</thead>
<tbody>
<tr>
<td>ICP30110</td>
<td>Certificate III in Printing and Graphic Arts (Graphic Design Production)</td>
<td>865</td>
<td>ICP30112</td>
<td>Certificate III in Printing and Graphic Arts (Graphic Design Production)</td>
<td>835</td>
<td>E</td>
</tr>
<tr>
<td>ICP30210</td>
<td>Certificate III in Printing and Graphic Arts (Graphic Pre-press)</td>
<td>925</td>
<td>ICP30212</td>
<td>Certificate III in Printing and Graphic Arts (Graphic Pre-press)</td>
<td>895</td>
<td>E</td>
</tr>
<tr>
<td>ICP30310</td>
<td>Certificate III in Printing and Graphic Arts (Multimedia)</td>
<td>740</td>
<td>ICP30312</td>
<td>Certificate III in Printing and Graphic Arts (Multimedia)</td>
<td>710</td>
<td>E</td>
</tr>
<tr>
<td>ICP30410</td>
<td>Certificate III in Printing and Graphic Arts (Digital Printing)</td>
<td>775</td>
<td>ICP30412</td>
<td>Certificate III in Printing and Graphic Arts (Digital Printing)</td>
<td>745</td>
<td>E</td>
</tr>
<tr>
<td>ICP30510</td>
<td>Certificate III in Printing and Graphic Arts (Printing)</td>
<td>830</td>
<td>ICP30512</td>
<td>Certificate III in Printing and Graphic Arts (Printing)</td>
<td>800</td>
<td>E</td>
</tr>
<tr>
<td>ICP30610</td>
<td>Certificate III in Printing and Graphic Arts (Screen Printing)</td>
<td>860</td>
<td>ICP30612</td>
<td>Certificate III in Printing and Graphic Arts (Screen Printing)</td>
<td>830</td>
<td>E</td>
</tr>
<tr>
<td>ICP30710</td>
<td>Certificate III in Printing and Graphic Arts (Print Finishing)</td>
<td>930</td>
<td>ICP30712</td>
<td>Certificate III in Printing and Graphic Arts (Print Finishing)</td>
<td>900</td>
<td>E</td>
</tr>
<tr>
<td>ICP30810</td>
<td>Certificate III in Printing and Graphic Arts (Sacks and Bags)</td>
<td>675</td>
<td>ICP30812</td>
<td>Certificate III in Printing and Graphic Arts (Sacks and Bags)</td>
<td>645</td>
<td>E</td>
</tr>
<tr>
<td>ICP30910</td>
<td>Certificate III in Printing and Graphic Arts (Cartons and Corrugating)</td>
<td>840</td>
<td>ICP30912</td>
<td>Certificate III in Printing and Graphic Arts (Cartons and Corrugating)</td>
<td>810</td>
<td>E</td>
</tr>
<tr>
<td>ICP31010</td>
<td>Certificate III in Printing and Graphic Arts (Mail House)</td>
<td>800</td>
<td>ICP31012</td>
<td>Certificate III in Printing and Graphic Arts (Mail House)</td>
<td>770</td>
<td>E</td>
</tr>
<tr>
<td>ICP31110</td>
<td>Certificate III in Printing and Graphic Arts (Ink Manufacture)</td>
<td>860</td>
<td>ICP31112</td>
<td>Certificate III in Printing and Graphic Arts (Ink Manufacture)</td>
<td>830</td>
<td>E</td>
</tr>
</tbody>
</table>
## Mapping Units of Competency

The following table provides an overview of the units of competency from version 1 which are replaced by the units of competency from version 2 of the ICP10 Printing and Graphic Arts Training Package.

<table>
<thead>
<tr>
<th>National ID</th>
<th>Version 1 Title</th>
<th>Hours</th>
<th>National ID</th>
<th>Version 2 Title</th>
<th>Hours</th>
<th>E/NE</th>
</tr>
</thead>
<tbody>
<tr>
<td>ICPMM491C</td>
<td>Create an extensible document</td>
<td>40</td>
<td>ICPMM491D</td>
<td>Create an extensible document</td>
<td>40</td>
<td>E</td>
</tr>
<tr>
<td>ICPMM492C</td>
<td>Create an extensible style sheet</td>
<td>60</td>
<td>ICPMM492D</td>
<td>Create an extensible style sheet</td>
<td>60</td>
<td>E</td>
</tr>
<tr>
<td>ICPPP284A</td>
<td>Produce PDF files for online or screen display</td>
<td>55</td>
<td>ICPPP284B</td>
<td>Produce PDF files for online or screen display</td>
<td>55</td>
<td>E</td>
</tr>
<tr>
<td>ICPSP337C</td>
<td>Prepare stencil using photographic capillary method</td>
<td>50</td>
<td>ICPSP337D</td>
<td>Prepare stencil using photographic capillary method</td>
<td>50</td>
<td>E</td>
</tr>
</tbody>
</table>
**Traineeships and Apprenticeships**

The following table provides a summary of the qualifications in Version 2 of the ICP10 Printing and Graphic Arts Training Package and the accredited traineeship and apprenticeship courses they will replace.

<table>
<thead>
<tr>
<th>National ID</th>
<th>Qualification Title</th>
<th>Hours</th>
<th>Version 2 Qualification Title</th>
<th>Hours</th>
</tr>
</thead>
<tbody>
<tr>
<td>ICP20210</td>
<td>Certificate II in Printing and Arts (Desktop Publishing)</td>
<td>575</td>
<td>No change</td>
<td></td>
</tr>
<tr>
<td>ICP20310</td>
<td>Certificate II in Printing and Graphic Arts (Digital Printing)</td>
<td>560</td>
<td>No change</td>
<td></td>
</tr>
<tr>
<td>ICP20410</td>
<td>Certificate II in Printing and Graphic Arts (Print Production Support)</td>
<td>500</td>
<td>No change</td>
<td></td>
</tr>
<tr>
<td>ICP20510</td>
<td>Certificate II in Printing and Graphic Arts (Screen Printing)</td>
<td>550</td>
<td>No change</td>
<td></td>
</tr>
<tr>
<td>ICP30310</td>
<td>Certificate III in Printing and Graphic Arts (Multimedia)</td>
<td>740</td>
<td>Certificate III in Printing and Graphic Arts (Multimedia)</td>
<td>710</td>
</tr>
<tr>
<td>ICP30210</td>
<td>Certificate III in Printing and Graphic Arts (Graphic Pre-press)</td>
<td>925</td>
<td>Certificate III in Printing and Graphic Arts (Graphic Pre-press)</td>
<td>895</td>
</tr>
<tr>
<td>ICP30510</td>
<td>Certificate III in Printing and Graphic Arts (Printing)</td>
<td>830</td>
<td>Certificate III in Printing and Graphic Arts (Printing)</td>
<td>800</td>
</tr>
<tr>
<td>ICP30610</td>
<td>Certificate III in Printing and Graphic Arts (Screen Printing)</td>
<td>860</td>
<td>Certificate III in Printing and Graphic Arts (Screen Printing)</td>
<td>830</td>
</tr>
<tr>
<td>ICP30710</td>
<td>Certificate III in Printing and Graphic Arts (Print Finishing)</td>
<td>930</td>
<td>Certificate III in Printing and Graphic Arts (Print Finishing)</td>
<td>900</td>
</tr>
</tbody>
</table>